

## Volumetric Screw Feeder Application

The Model 25-07 is a LOW CAPACITY screw feeder designed to volumetrically deliver **POTASSIUM PERMANGANATE** into a process at varying rates by changing the speed of the auger.

## Theory of Operation

The Model 25-07 is supplied with a local control variable speed drive that allows the user to adjust the percentage of drive output from 0-100% of feedrate capacity. Chemicals are discharged via a rotating auger that meters material from the internal storage hopper. Control can be administered remotely via an analog signal isolator.



## Materials of Construction

- Carbon Steel Construction, 11 Gauge Base and Ends, 14 Gauge Hopper Section
- Universal Primer and Beige Epoxy Paint
- All Welds Continuous TIG

## Hopper

- 1.0 Ft<sup>3</sup> Volume

## Discharge

- 0.75", 1.5" or 2.0" Diameter Open Spiral Helix, 316 Stainless Steel, Progressive Pitch, Teflon Coated
- Teflon\* Lined Cast Iron Spout

## Standard Drive Components

- 0.25 HP TEFC DC Motor, 90 V Armature, Permanent Magnet
- Direct Coupled, Dual Range Gear Reducer

## Volumetric Discharge Range

- 0.03 to 8.5 Ft<sup>3</sup>/Hr (See Chart on Back Page)

## Standard Control Panel

- Merrick XTRA<sup>®</sup> Variable Speed DC Motor Controller, PWM Rated
- Vibrator Cycle Timer with Hand-Off-Auto
- Single Potentiometer, 0-100 % Speed Control
- 60:1 Speed Range
- Feeder Mounted
- NEMA 4X FRP Enclosure

## Accuracy

- $\pm 1.0$  % by Volume,  $\pm 3.0$  % by Weight

## Standard Power Requirements

- 115/60/1 VAC, 15 Amps

## Weight

- 130 Lbs (59 Kg) without Control Panel

## Material Conditioning

- Electro-Mechanical Vibrator

## Available Options

- 316 Stainless Steel Construction
- Bolted and Lift-Off Hopper Covers
- Extension Hoppers
- Level Alarms
- 4-20 mA Signal Isolator with Hand-Off-Auto Switch for Remote Control
- Remote Mounted Control Panel
- 0-100% Potentiometer for Dosage
- Day/Night Timer with Separate Potentiometers for Day and Night Control
- 180 VDC or TENV DC Motor

## Available Accessories

- Support Stands
- Drum Inverter Dustless Chemical Loading System
- Dissolvers

\* Teflon is a Trademark of GE Plastics

## Feedrate Capacity

DRIVE CODE	RPM	0.75" (19 MM) DIA. HELIX	1.50" (38 MM) DIA. HELIX	2.0" (51 MM) DIA. HELIX
A	3.7	0.03 FT <sup>3</sup> /HR (0.0008 M <sup>3</sup> /HR)	0.19 FT <sup>3</sup> /HR (0.005 M <sup>3</sup> /HR)	0.37 FT <sup>3</sup> /HR (0.010 M <sup>3</sup> /HR)
B	5.2	0.05 FT <sup>3</sup> /HR (0.001 M <sup>3</sup> /HR)	0.27 FT <sup>3</sup> /HR (0.008 M <sup>3</sup> /HR)	0.53 FT <sup>3</sup> /HR (0.015 M <sup>3</sup> /HR)
C	10.5	0.11 FT <sup>3</sup> /HR (0.003 M <sup>3</sup> /HR)	0.53 FT <sup>3</sup> /HR (0.015 M <sup>3</sup> /HR)	1.06 FT <sup>3</sup> /HR (0.030 M <sup>3</sup> /HR)
D	21.0	0.22 FT <sup>3</sup> /HR (0.006 M <sup>3</sup> /HR)	1.06 FT <sup>3</sup> /HR (0.030 M <sup>3</sup> /HR)	2.12 FT <sup>3</sup> /HR (0.060 M <sup>3</sup> /HR)
E	31.5	0.33 FT <sup>3</sup> /HR (0.009 M <sup>3</sup> /HR)	1.59 FT <sup>3</sup> /HR (0.045 M <sup>3</sup> /HR)	3.18 FT <sup>3</sup> /HR (0.090 M <sup>3</sup> /HR)
F	42.0	0.45 FT <sup>3</sup> /HR (0.013 M <sup>3</sup> /HR)	2.12 FT <sup>3</sup> /HR (0.060 M <sup>3</sup> /HR)	4.25 FT <sup>3</sup> /HR (0.120 M <sup>3</sup> /HR)
G	84.0	0.90 FT <sup>3</sup> /HR (0.025 M <sup>3</sup> /HR)	4.25 FT <sup>3</sup> /HR (0.120 M <sup>3</sup> /HR)	8.50 FT <sup>3</sup> /HR (0.240 M <sup>3</sup> /HR)

